

Service
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HD8323
HD8325
HD8327



Exploded View

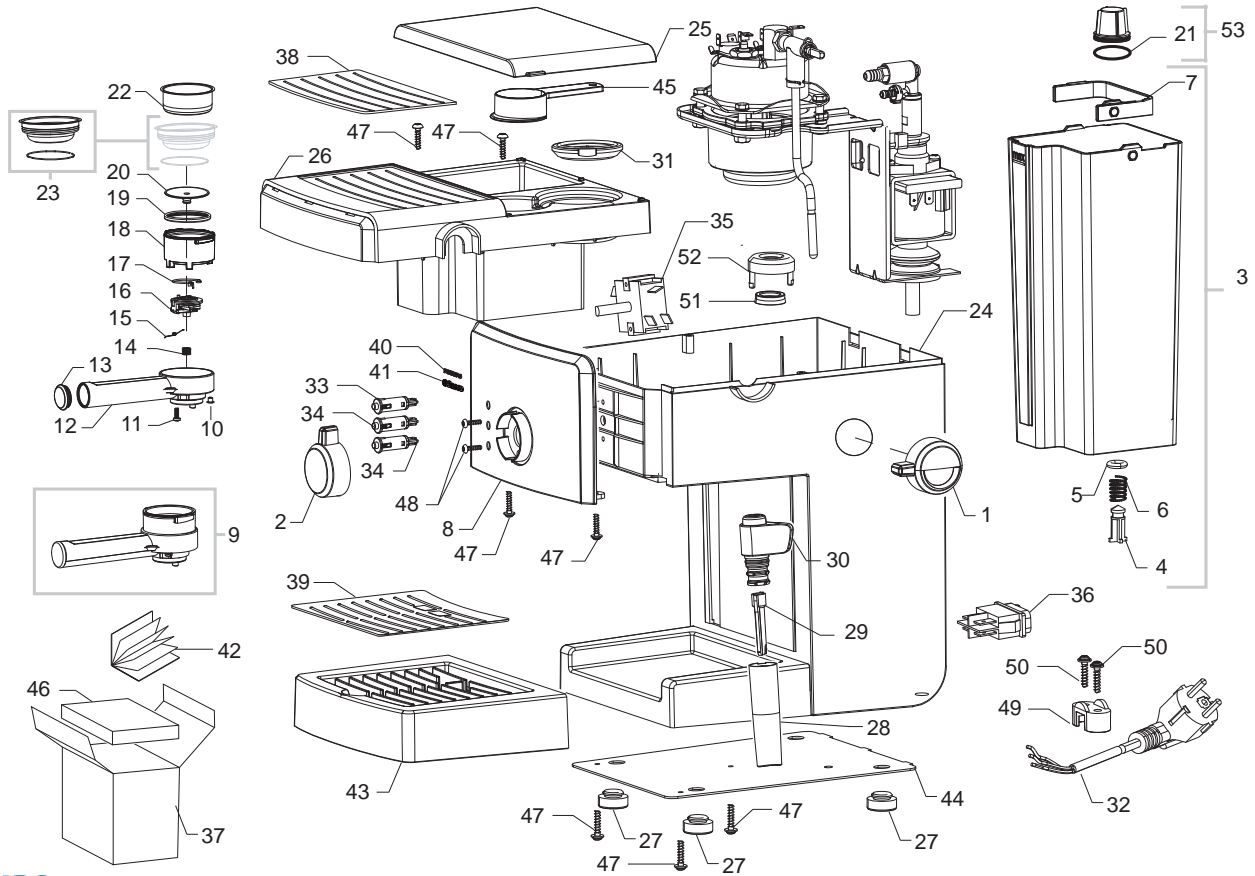
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PHILIPS

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HD8323/01-02-05-07-08-09-42

HD8325/01-05-07-08-09-42

HD8327/01-02-09

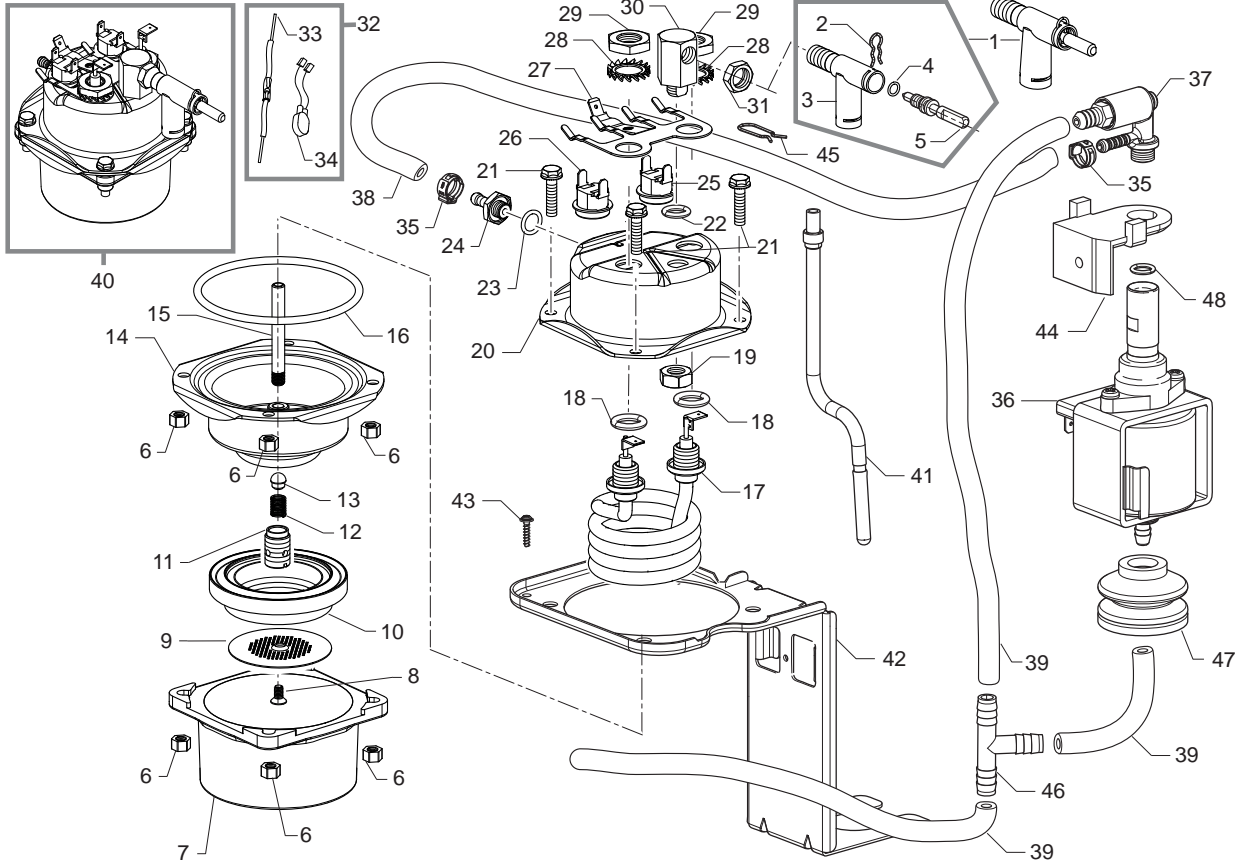
Cod. 10003615-3616- 3617-3618 - 3619-3630-3813- 3815



Cod. 10003902- 3903-3904-3905-3906-4013-4014-4047

POS	CODE	DESCRIPTION	NOTE
01	11026897	CHROM.WATER-STEAM KNOB S/SCR.ABC ASSY.	
02	11026901	CHROM.CONTROL KNOB ABC ASSY.	
03	11024799	TRANSP.WATER CONTAINER S/SCR.ABC ASSY.	
04	147660562	GREY WATER VALVE CONTAINER PISTON	
05	140324362	OR METRIC 0060-30 IN SILICONE	
06	126764718	SS WATER CONTAINER VALVE SPRING	
07	11024822	BLACK HANDLE WATER CONTAINER ABC	
08	11026909	CHROM/BLACK FRONT PANEL S/SCR.ABC ASSY.	FOCUS CLASS TOP
	11025458	SS FRONT PANEL S/SCR.ABC/M	
	11027783	SS FRONT PANEL S/SCR.ABC/T	
09	11026924	BLACK ALUM. PRES.FILTERHOLDER ABC ASSY.	
10	123591309	BRASS SPACER FOR PRESS.FILTERHOLDER	
11	129730721	TCB SCREW PZ/SW 4X12 UNI 8112 SS	
12	11025501	BLK PRESS.FILTERHOLDER HANDLE ABC	
13	11025502	CHROM.FILTERHOLDER HANDLE CAP ABC	
14	126769918	SPRING FILTH .NE.VAL.MEC.TAKEOFF L=13	
15	126768418	SS.SPRING FOR CAM PRESS.FILTERHOLDER	
16	229181800	GREY PRESS.FILTERHOLDER PIN SUPPORT ASSY	
17	126835818	SS.SPRING FILTERHOLD.HAND.PRES/MEC.	
18	228771628	POLISH/ALUM.PRES.FILTERH.W.TONG.W/GROOVE	
19	145847762	PRESS.FILTERHOLDER CONVEYOR SEAL	
20	142862959	CONVEYOR HOLE 1,7 PRESS.FILTERHOLDER	
21	140328461	EPDM OR METRIC 0190-10	
22	124650221	2CUP FILTER 54,5X25 W/O.NOT.HOLE D=48	
23	20007036	SPARES KIT POD FILTER + SPRING ABC	
24	11024797	BLACK CASING ABC	FOCUS-CLASS TOP
	11027798	SS/SILVER CASING ABC/T ASSY.	TOP
25	11024798	BLACK WATER CONTAINER LID ABC/B-M	FOCUS-CLASS TOP
	11027797	SS/SILVER WATER CONTAINER LID ABC/T ASSY	TOP
26	11024829	BLACK CASING COVER ABC	FOCUS-CLASS TOP
	11027796	SS/SILVER CASING COVER ABC/T ASSY.	TOP
27	11024824	BLACK FOOT ABC	
28	11001769	BLACK PANNARELLO COVER P0049	FOCUS CLASS
	11001621	SS PANNARELLO COVER P0049	
29	11001620	BLACK PANNARELLO INNER TUBE P0049	
30	11007194	BLACK STEAM TUBE HANDGRIP G0053	
31	11025662	SS BOIL.PRES.FILTERHOLD.SEAL H=11,3 60SH	
32	17800167	BLACK POWER CABLE SCHUKO L=1550	
	17800168	BLACK POWER CABLE 3X075 CHINA L=1550	
	17800421	BLACK POWER CABLE UK L=1550	
	17800423	BLACK POW.CABLE KOREA L=1550	
	17800419	CAVO AL.CH 3X0,75 H05VV-F NER.L=1550	
	17800381	BLACK POWER CABLE ARGENTINA L=1550	
	17800454	BLACK POWER CABLE AUSTRALIA L=1550	
33	11026889	GREEN NEON LAMP ABC	
34	11026896	RED NEON LAMP ABC	
35	12000824	ROTARY SWITCH AYA-2215 FOR P234	

POS	CODE	DESCRIPTION	NOTE
36	NE03.038	BIPOLAR SWITCH FUSIT C1250AR	
37	13001366	DISPLAY BOX ABC/M PSA POEMIA WE	CLASS
	13001367	DISPLAY BOX ABC/B PSA POEMIA WE	FOCUS
	13001431	DISPLAY BOX ABC/B PSA POEMIA CEE	FOCUS
	13001432	DISPLAY BOX ABC/M PSA POEMIA WE	CLASS
	13001453	DISPLAY BOX ABC/T PSA POEMIA TOP CEE	TOP
	13001452	DISPLAY BOX ABC/T PSA POEMIA TOP WE	TOP
38	11025493	SS CUP WARMING LID ABC/M	CLASS
39	11024828	SS GRATE FOR DRIP TRAY ABC/M	CLASS
40	11024301	ADHES.SILVER PLATE LOGO PHILIPS	CLASS
41	11011406	ADHES.SILVER PLATE LOGO SAECO P0057	CLASS
42	15002848	MANUAL PSA HD8323/HD8325 12LANG.WE	
	15002849	MANUAL PSA HD8323/HD8325 12LANG.CEE	
	15003068	MANUAL PSA HD8323/HD8325 GB/CHN/KOR	
	15003069	MANUAL PSA HD8323/HD8325 GB/DE/FR/ES/SA	
43	11024827	BLACK DRIP TRAY ABC	FOCUS-CLASS TOP
	11027795	SS/SILVER DRIP TRAY ABC/T ASSY.	TOP
44	11024823	STEEL CASING BOTTOM ABC	
45	11025503	BLACK GROUND COFFEE MEASURE ABC	
46	13001377	CARTON UPPER/LOWER INSERT BOX ABC	
47	129912504	SCREW TCBR TORX 10 3,5X14 PLAST.ZN-N	
48	129913902	SCREW TCB TORX 10 3X12 PLAST.ZN-B	
49	148600600	BLACK CABLE CLAMP MAGIC ESPR/COMBI	
50	12000450	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N	
51	145842900	WATER CONTAIN.VALVE GACO DIM 14 SEAL	
52	0701.031.150	GREY GACO DIM 14 SEAL COVER	
53	224640200	WHITE WATER CONTAINER EXT.FILTER ASSY.	



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POS	CODE	DESCRIPTION	NOTE	POS	CODE	DESCRIPTION	NOTE
01	17000512	L-F/BRASS V2 STEAM FAUCET ABC ASSY.		47	GG0085	BLACK ULKA PUMP SUPPORT	
02	9011.144	SS FORK FOR TUBE D.4		48	140321961	OR 2031 IN TERMOIL	
03	11025139	L-F/BRASS STEAM FAUCET FOR SS BOILER ABC					
04	WGADM0041/031	OR 2018 IN VITON 70SH					
05	11024775	L-F/BRASS FAUCET SHAFT SS.BOILER NEWGEN					
06	123160502	NUT M5 HIGH UNI 5587-68 GALVANIZED					
07	17000384	POLISHED FILTERHOLDLOCKING RING ABC ASSY					
08	129854021	TSP SCREW M4X8 UNI 7688 SS					
09	123741421	PERCOLATOR DE =48,8 SS BOILER JACOBS					
10	145841500	FILTERHOLD SEAL					
11	11023968	SS VALVE HOLD SCREW SS BOILER					
12	126761518	SPRING FOR BOILER VALVE					
13	149450588	65SH SILICONE BOILER SEALING VALVE					
14	17000436	SS.LOWER BOILER CASING+SS HUB					
15	11023931	SS INTERNAL TUBE FOR SS BOILER					
16	140322962	OR 176 IN SILICONE					
17	11024000	HEAT ELEMENT+ SS TERMINAL 230V-900W					
18	NM01.021	SILICONE OR 2050					
19	11023888	SS NUT 1/8 GAS H=6 CH=14					
20	17000501	SS M8 UPPER BOILER CASING W/BACKET					
21	129680802	GALVANIZ.SCREW WITH WASHER TE M5X20					
22	140323062	OR 2043 IN SILICONE					
23	140322162	OR 2037 IN SILICONE					
24	17000444	SS THREAD STRAIGHT FIT.FOR SS.BOILER ABC					
25	189422000	THERMOSTAT 95° 1NT-01L-0036					
26	189425100	THERMOSTAT 127° 1NT-01L-0499					
27	17000988	SS BOILER 2THERM.FIXING SPRING					
28	128311204	BURN.WASHER UNI 8842 A12					
29	123452000	BRASS NUT M 12 X1,25 H= 4,5					
30	17000511	SS THREAD CONNECTOR FAUCET/SS.BOILER ABC					
31	123390420	BRASS NUT 1/8 GAS H=4.5 CH=13					
32	11026888	WIRING ABC ASSY.					
33	11000110	HARNESS ARMONIA EASY ASSY.					
34	289200100	THERMAL. PROTECT.120°C CABL.121/121					
35	12000892	OETIKER CLAMP D=9,5 16700004					
36	12000833	DEFOND PUMP P-50 A2P GW	230V 50HZ				
	12000182	ULKA PUMP EP5/S GW 220V-60HZ	220V-60HZ				
37	11010166	PLAST-TEA/BR.SAFETY VALVE 16-18 BAR ASSY					
38	16000380	5X8,9 SILICONE TUBE IN ROLL					
39	149361400	TRANSP.SILICONE TUBE 5X9 65SH IN ROLL					
40	20006980	KIT SS BOILER ABC ASSY.	230V				
41	11024852	SS STEAM TUBE ABC ASSY.					
42	11025700	STEEL BOILER AND POMP SUPPORT ABC					
43	12000450	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N					
44	149205850	BLACK PUMP SUPPORT TYPE ULKA					
45	126764018	SPRING D=1STEAM TUBE HOLDER JUNIOR					
46	11007493	T CONNECTOR FOR BOILER P604					